

Date: Monday, 10/6/2008 8:58:09 AM
User: Chantal Lavoie

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	ABRASION STRIP
Job Number :	42437		
Estimate Number :	10067		
P.O. Number :		Part Number :	D2856400
This Issue :	10/6/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2856 REV A
First Issue :	/ /	Project Number :	N/A
Previous Run :	42076	Drawing Revision :	A
	Type :	Material :	
	PURCHASED PARTS	Due Date :	10/29/2008
Written By :		Qty:	216
Checked & Approved By :		Um:	Each
Comment :	Est. D 02.08.28 Re-format; Added clear & 108 foot roll to Step 2K J/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7317

C208110106 (216 FT) = 2 Roll

Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) - 108 foot roll

Specify for Clear Tape

2.0	3M8681 4	Abrasion Strip 4"
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Comment: Qty.: 1.0000 f(s)/Unit Total : 216.0000 f(s)

ABRASION STRIP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ABRASION STRIP

Job Number: 42437

Part Number: D2856400

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/10/23 JF

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-10-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

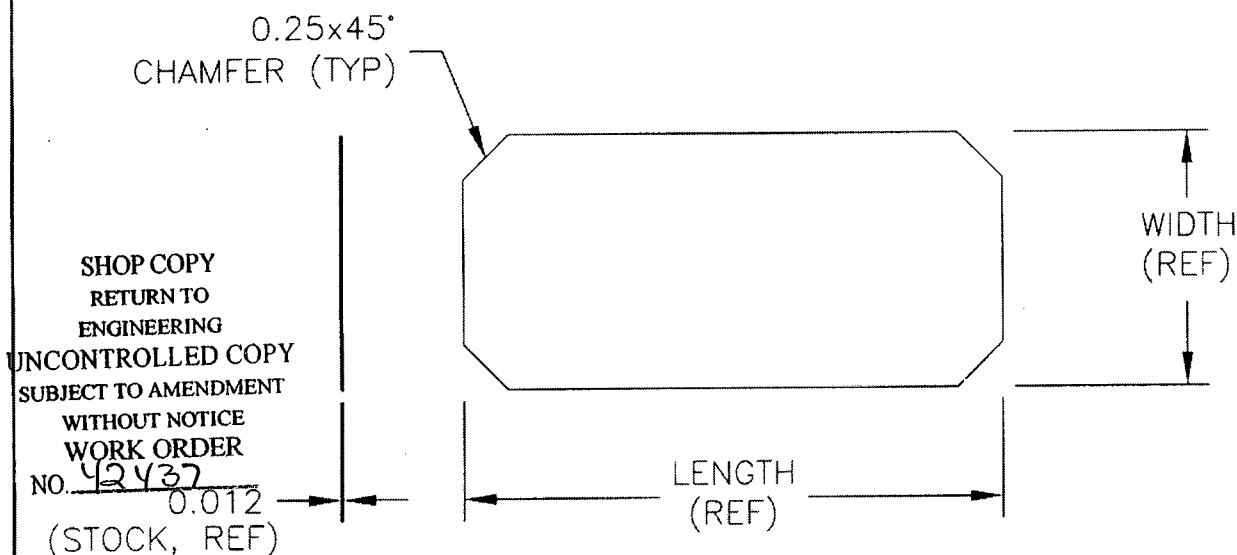
NOTE: Date & initial all entries



DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>A</i>	APPROVED <i>A</i>	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00 11 24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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LES VENTES A.E. BLAKE LTÉE
A.E. BLAKE SALES LTD.

31 Estate Drive
Toronto, Ontario
M1H 2Z2

FAX: 416-431-0450
www.aeblake.com

Bon d'emballage/Packing Slip

NO: **245750**
DATE: **Oct 21 2008**

Vendu à - Sold To

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

Livré à - Ship To

DART AEROSPACE LTD.
1270 Aberdeen Street
MAIN FINISHED GOODS LOCATION
HAWKESBURY ONTARIO Canada
K6A 1K7

# Compte - Account #	Bon d'achat Client - Customer PO #	Termes - Terms	Date Commande - Order Date	Page			
DARTAEROSP	PO00007317	Net 30 Days	Oct 06 2008	1 / 1			
Notre No. Comm. - Our Order No.		Représentant - Representative		Livré Via - Ship Via			
92699		PETER DEMELLO		FEDEX/COL 151793240			
				F.A.B - F.O.B			
				Collect or Prepaid & Charged			
Line	Produit - Item	Description	Livré - Shipped	U/M	Lot	Qtée-Qty	Durée de vie - Shelf life
1	8681HS-4	3M 8681HS Prot.Tp 4"x36yds CLR	2.000	RL	8269	2	DOS/DOM: 2008/09 Exp: 2010/09 96%
		Item No: 3M8681 4					

C of C



08/10/22

TRANSPORT: **FEDERAL EXPRESS CANADA LTD. W#: 86426058**

PICK REFS: 1 2457441

Merci - Thank you Votre contact - Your contact: **Jennifer Tobin**

CERTIFICAT DE CONFORMITE CERTIFICATE OF COMPLIANCE

We hereby certify that the above material supplied against your order meets or surpasses all the requirements as specified on your purchase order.

Signature: _____

Montreal - Toronto

Emballé par Packed by: _____

Date: **Oct 21/08**

Reçu par Received by: _____

Qtée - Qty pkg: **1bx**

Poids - Weight: **10CL**

V:914

No. T.P.S. - G.S.T. No.: R100064716 No. T.V.Q. - Q.S.T. No.: M1000098741TQ0001JT Ontario P.S.T. No.: 1838-4188

MONTREAL - TORONTO